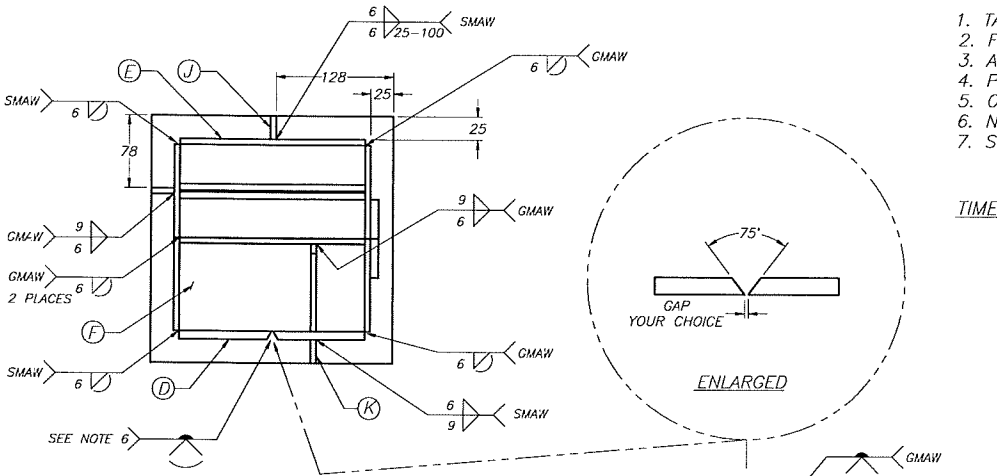
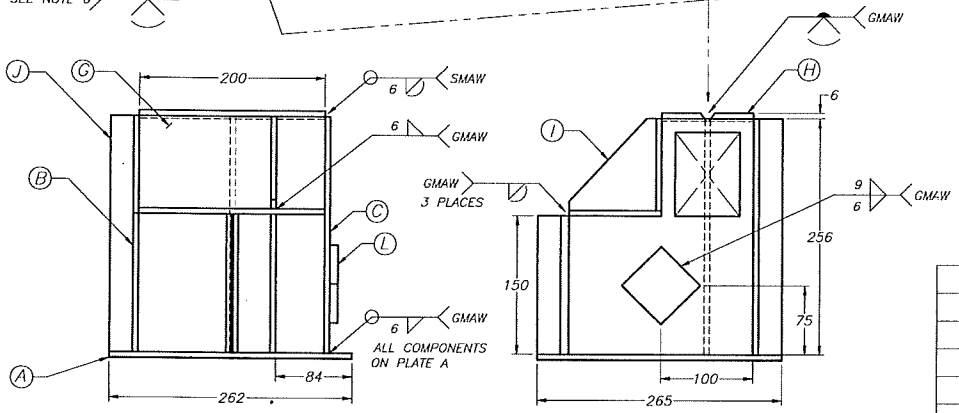
RevNo	Revision note	Date	Signature	Checked

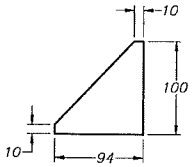
NOTES:

1. TACKWELD ALL COMPONENTS TOGETHER BEFORE ANY WELDING COMMENCES
2. FOR SMAW USE E4918 ELECTRODES
3. ALL VERTICAL WELDING PROGRESSION VERTICAL UP
4. PROJECT MUST REMAIN FLAT ON ITS BASEPLATE DURING WELDING
5. ONCE FITTING IS COMPLETED, PROJECT MUST BE STAMPED BEFORE WELDING
6. NO GRINDING AFTER PROJECT IS STAMPED
7. SMAW: ROOT: E4310 or E4311, FILL AND CAP E4918

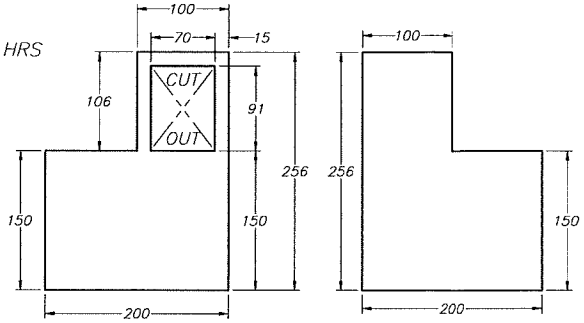
TIME LIMIT: 6 HRS







PART (I)



PART (C) PART (B)

ALL MATERIAL LOW CARBON STEEL
ALL DIMENSIONS IN MILLIMETRES

Item	Quantity	Description	Notes
L	1	PLATE 9 x 60 x 60	
K	1	PLATE 6 x 25 x 150	
J	2	PLATE 6 x 25 x 256	
I	1	PLATE 6 x 94 x 100	SHAPE
H	2	PLATE 9 x 49 x 200	MILL – BEVEL ONE SIDE
G	1	PLATE 6 x 100 x 200	
F	1	PLATE 6 x 100 x 200	
E	1	PLATE 6 x 200 x 256	
D	2	PLATE 9 x 99 x 150	MILL – BEVEL ONE SIDE
C	1	PLATE 6 x 200 x 256	SHAPE
B	1	PLATE 6 x 200 x 256	SHAPE
A	1	PLATE 6 x 262 x 265	

Designed by	Checked by	Drawn by	Date	Scale
Jason Wagg	J. W.	John Kroisenbrunner	20-5-2010	1:5

SKILLS CANADA 2014

SECONDARY - DAY 2

2014-CS-2A | Revision 0 | Sheet 1 of 1

DO NOT SCALE DRAWING